

# OPERA 20

## ASSEMBLY INSTRUCTIONS

### STEP 01

Remove all items from the box and ensure everything is included - arm rests and neck rest will only be included if specified on your order

### STEP 02

Slot each castor into the feet of the star base if they are not already attached, ensuring they are fully inserted

### STEP 03

Place the star base on the floor and insert the gas stem with the narrow end facing upwards

### STEP 04

On the underside of the seat mechanism you will find a circular slot for the gas stem tip to position into. Place the seat mechanism onto the gas stem so the tip fits into this slot

### STEP 05

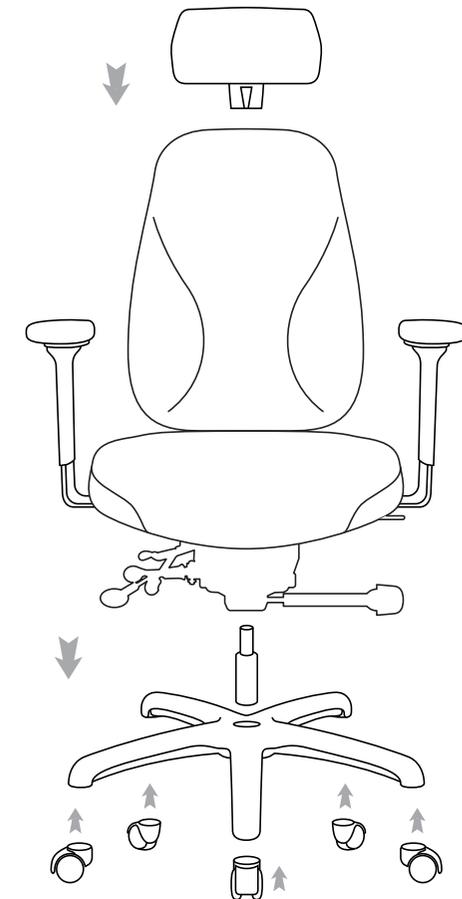
Once positioned, press down firmly on the seat and lift the middle of the three levers for the seat height to ensure it is securely fitted

### STEP 06

Chairs that include arm rests will have them pre-attached, except the XT58 model, which requires assembly. To install, slot the arm rest plate into the bracket under the seat and secure it with the thumb screw

### STEP 07

If your chair has a neck rest, slot this into the recess at the top of the back rest



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