

OPERA 30

ASSEMBLY INSTRUCTIONS

STEP 01

Remove all items from the box and ensure everything is included - arm rests and neck rest will only be included if specified on your order

STEP 02

Slot each castor into the feet of the star base if they are not already attached, ensuring they are fully inserted

STEP 03

Place the star base on the floor and insert the gas stem with the narrow end facing upwards

STEP 04

On the underside of the seat mechanism you will find a circular slot for the gas stem tip to position into. Place the seat mechanism onto the gas stem so the tip fits into this slot

STEP 05

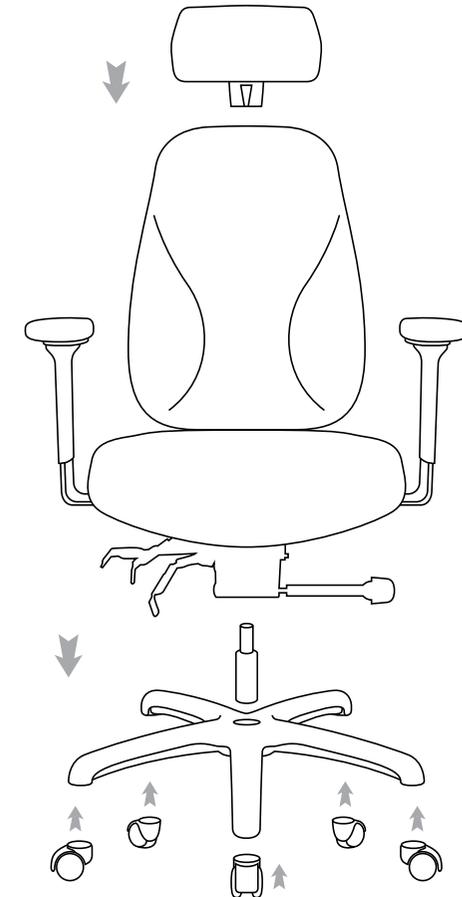
Once positioned, press down firmly on the seat and lift the middle of the three levers for the seat height to ensure it is securely fitted

STEP 06

Chairs that include arm rests will have them pre-attached, except the XT58 model, which requires assembly. To install, slot the arm rest plate into the bracket under the seat and secure it with the thumb screw

STEP 07

If your chair has a neck rest, slot this into the recess at the top of the back rest



BACK CARE
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