

## STEP 01

Remove all items from the box and ensure everything is included - arm rests and neck rest will only be included if specified on your order

## STEP 02

Slot each castor into the feet of the star base if they are not already attached, ensuring they are fully inserted

## STEP 03

Place the star base on the floor and insert the gas stem with the narrow end facing upwards

## STEP 04

On the underside of the seat mechanism you will find a circular slot for the gas stem tip to position into. Place the seat mechanism onto the gas stem so the tip fits into this slot

## STEP 05

Once positioned, press down firmly on the seat and lift the front of the three levers for the seat height to ensure it is securely fitted

## STEP 06

Position the back rest so that the back bar slots into the chair mechanism. It should fall to its lowest position

## STEP 07

Lift the back rest. When doing so, you should hear it clicking through the different height settings if it is fitted correctly

## STEP 08

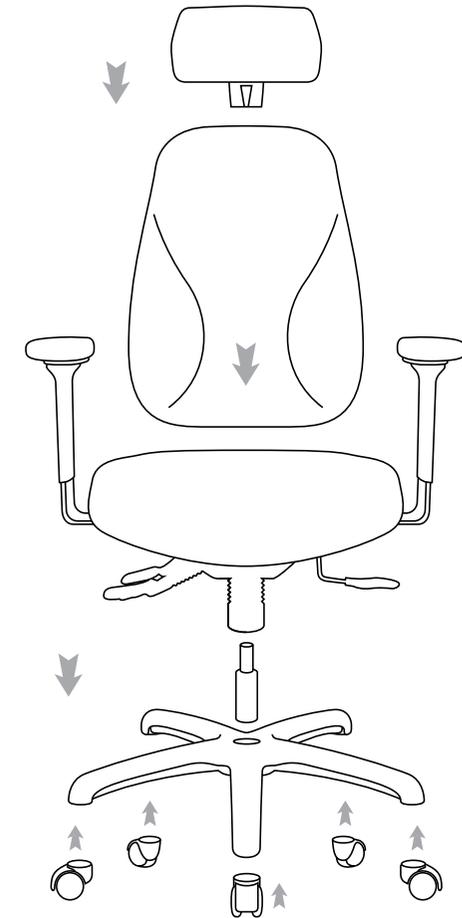
If your chair has arm rests, they will already be attached to the seat base and require no further assembly

## STEP 09

If your chair has a neck rest, slot this into the recess at the top of the back rest

# OPERA 60

## ASSEMBLY INSTRUCTIONS



**BACK CARE**  
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SUPPORT WHERE YOU NEED IT